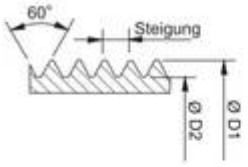
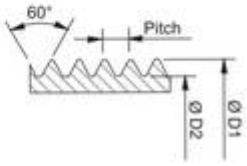
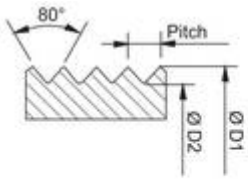
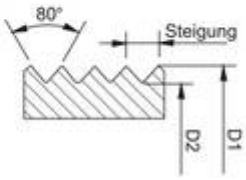
Gewinde *thread*	Steigung *pitch*	D1	D2	Durchgangsbohrung *through boring*
M 6	1	6	5	6,5
M 8	1,25	8	6,75	8,5
M 10	1 o. 1,5	10	9 o. 8,5	10,5
M 12	1,5	12	10,5	12,5
M 16	1,5	16	14,5	16,5
M 20	1,5	20	18,5	20,5
M 25	1,5	25	23,5	25,5
M 32	1,5	32	30,5	32,5
M 40	1,5	40	38,5	40,5
M 50	1,5	50	48,5	50,5
M 63	1,5	63	61,5	63,5
M 75	1,5	75	73,5	75,5
M 80	2	80	78	80,5
M 90	2	90	88	90,5
M 100	2	100	98	100,5



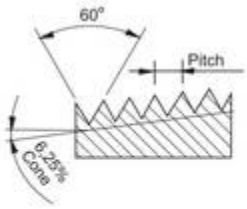


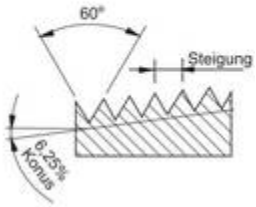
Gewinde *thread*	Steigung *pitch*	D1	D2	Durchgangsbohrung *through boring*
PG 7	1,27	12,5	11,28	12,7
PG 9	1,41	15,2	13,86	15,4
PG 11	1,41	186	17,26	18,8
PG 13,5	1,41	20,4	19,06	20,7
PG 16	1,41	22,5	21,16	22,8
PG 21	1,587	28,3	26,78	28,6
PG 29	1,587	37	35,48	37,4
PG 36	1,587	47	45,48	47,5
PG 42	1,587	54	52,48	54,5
PG 48	1,588	59,3	57,78	59,8
PG 48NFC	2,309	60	57,78	60,5



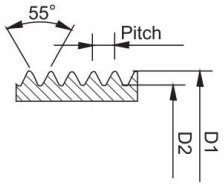


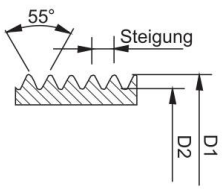
Gewinde *thread*	Steigung *pitch*	External	Gewinde pro Inch *thread per inch*
NPT 1/4"	1,411	13,616	18
NPT 3/8"	1,411	17,055	18
NPT 1/2"	1,814	21,223	14
NPT 3/4"	1,814	26,568	14
NPT 1"	2,208	33,228	11,5
NPT 1/4"	2,208	41,985	11,5
NPT 1/2"	2,208	48,054	11,5
NPT 2"	2,208	60,092	11,5
NPT 2 1/2"	3,175	72,699	8
NPT 3"	3,175	88,608	8
NPT 3 1/2"	3,175	101,316	8
NPT 4"	3,175	113,973	8





Gewinde *thread*	Steigung *pitch*	D1	D2	Durchgangsbohrung *through boring*
G 2"	2,309	59,614	56,656	60,2
G 2 1/2"	2,309	75,184	72,226	75,7
G 3"	2,309	87,884	84,926	88,5
G 3 1/2"	2,309	100,33	97,372	101
G 4"	2,309	113,03	110,072	114





Gogatec GmbH www.gogatec.com office@gogatec.com
A-1210 Wien, Petritschgasse 20, Tel.: +43 1 258 3 257-0 Fax -17