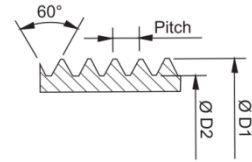
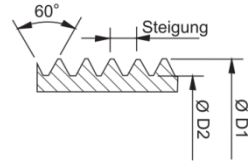
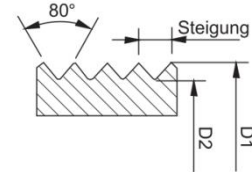
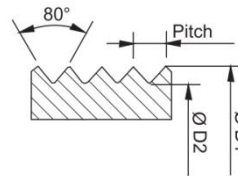


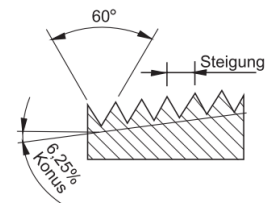
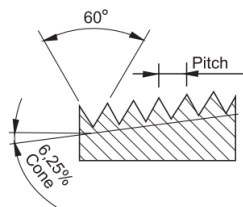
Gewinde thread	Steigung pitch	D1	D2	Durchgangsbohrung through boring
M 6	1	6	5	6,5
M 8	1,25	8	6,75	8,5
M 10	1 o. 1,5	10	9 o. 8,5	10,5
M 12	1,5	12	10,5	12,5
M 16	1,5	16	14,5	16,5
M 20	1,5	20	18,5	20,5
M 25	1,5	25	23,5	25,5
M 32	1,5	32	30,5	32,5
M 40	1,5	40	38,5	40,5
M 50	1,5	50	48,5	50,5
M 63	1,5	63	61,5	63,5
M 75	1,5	75	73,5	75,5
M 80	2	80	78	80,5
M 90	2	90	88	90,5
M 100	2	100	98	100,5



Gewinde thread	Steigung pitch	D1	D2	Durchgangsbohrung through boring
PG 7	1,27	12,5	11,28	12,7
PG 9	1,41	15,2	13,86	15,4
PG 11	1,41	18,6	17,26	18,8
PG 13,5	1,41	20,4	19,06	20,7
PG 16	1,41	22,5	21,16	22,8
PG 21	1,587	28,3	26,78	28,6
PG 29	1,587	37	35,48	37,4
PG 36	1,587	47	45,48	47,5
PG 42	1,587	54	52,48	54,5
PG 48	1,588	59,3	57,78	59,8



Gewinde thread	Steigung pitch	External	Gewinde pro Inch thread per inch
NPT 1/16"	0,941	7,895	27
NPT 1/8"	0,941	10,242	27
NPT 1/4"	1,411	13,616	18
NPT 3/8"	1,411	17,055	18
NPT 1/2"	1,814	21,223	14
NPT 3/4"	1,814	26,568	14
NPT 1"	2,208	33,228	11,5
NPT 1 1/4"	2,208	41,985	11,5
NPT 1 1/2"	2,208	48,054	11,5
NPT 2"	2,208	60,092	11,5
NPT 2 1/2"	3,175	72,699	8
NPT 3"	3,175	88,608	8
NPT 3 1/2"	3,175	101,316	8
NPT 4"	3,175	113,973	8



Gewinde thread	Steigung pitch	D1	D2	Durchgangsbohrung through boring
G 1/8"	0,907	9,73	8,850	8,80
G 1/4"	1,337	13,16	11,890	11,80
G 3/8"	1,337	16,66	15,390	15,25
G 1/2"	1,814	20,95	19,170	19,00
G 3/4"	1,814	26,44	24,660	24,50
G 1"	2,309	33,25	30,930	30,75
G 1 1/4"	2,309	41,91	39,590	39,25
G 1 1/2"	2,309	47,80	45,480	45,25
G 1 3/4"	2,309	53,74	51,430	51,10
G 2"	2,309	59,61	57,290	57,00
G 2 1/2"	2,309	75,18	72,860	72,60
G 3"	2,309	87,88	85,560	85,30
G 3 1/2"	2,309	100,33	98,010	97,70
G 4"	2,309	113,03	110,710	110,40

